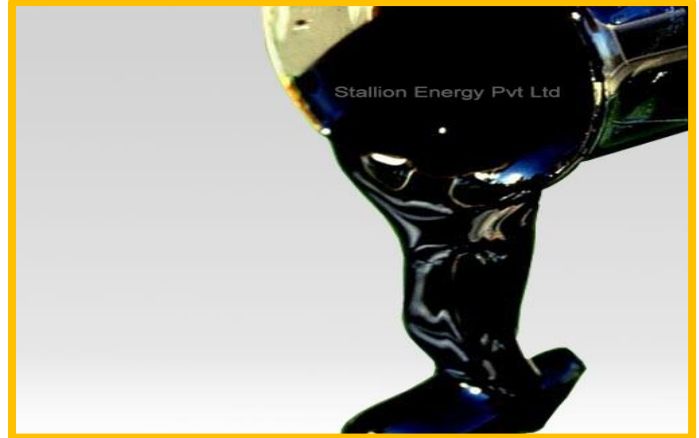


## BITUMEN VG - 30/40/ (60-70)

Asphalt also known as bitumen, is a sticky, black and highly viscous liquid or semi-solid that is present in most crude petroleum's and in some natural deposits, it is a substance classed as a pitch. The primary use of asphalt is in road construction, where it is used as the glue or binder mixed with aggregate particles to create asphalt concrete. Its other main uses are for bituminous waterproofing products, including production of roofing felt and for sealing flat roofs. The terms asphalt and bitumen are often used interchangeably to mean both natural and manufactured forms of the substance. In American English, asphalt (or asphalt cement) is the carefully

refined residue from the distillation process of selected crude oils.



### TYPICAL PROPERTIES

| CHARACTERISTICS   | SPECIFICATIONS   | SPECIFICATI<br>ONS   | SPECIFICATION<br>S   |
|---|--|--|--|
|   | IMPORTED<br>BITUMEN PRICE<br>(IN<br>RS.)/PMT+(VAT/C<br>ST) | IMPORTED<br>BITUMEN<br>PRICE (IN<br>RS.)/PMT+(VA<br>T/CST) | IMPORTED<br>BITUMEN PRICE<br>(IN<br>RS.)/PMT+(VAT/<br>CST) |
|   | VG-30  | VG-40  | (60-70)  |
| Absolute Viscosity at 60°C,poises, Min.                   | 2400   | 3200   | -  |
| Kinematic Viscosity at 135 °C, cSt, Min.                  | 350  | 400  | -  |
| Specific Gravity at 27 Degree C, Min                      | Min. 0.99  | Min. 0.99  | -  |
| Water, percent by mass, max                               | Max. 2.0   | Max. 2.0   | -  |
| Flash Point, Cleveland open cup, (degree C, Min)          | Min. 220   | Min. 220   | >250°C   |
| Softening Point (degree C)                                | 40 to 55   | 50   | 49-56  |
| Penetration at 25 degree centigrade. 100g, 5 sec., 1/10mm | 50 to 70   | 40 to 60   | 60-70  |
| Ductility at 25°C ,cm,                                    | Min. 40  | Min. 25  | >100   |
| Viscosity ratio @ 60 degree C                             | Max. 4.0   | Max. 4.0   | -  |
| Matter Soluble in trichloroethylene, Percent by mass,     | Min. 99.0  | Min. 99.0  | -  |
| Density, 25°C,(kg/m3)                                     | -  | -  | 1.010/1.060  |
| Loss On Heating (%)                                       | -  | -  | 0.2 Max  |
| Drop in Penetration after Heating (%)                     | -  | -  | 20 Max   |
| Solubility in sc2 (WT%)                                   | -  | -  | >99.5  |
| Spot Test   | -  | -  | Negative   |



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